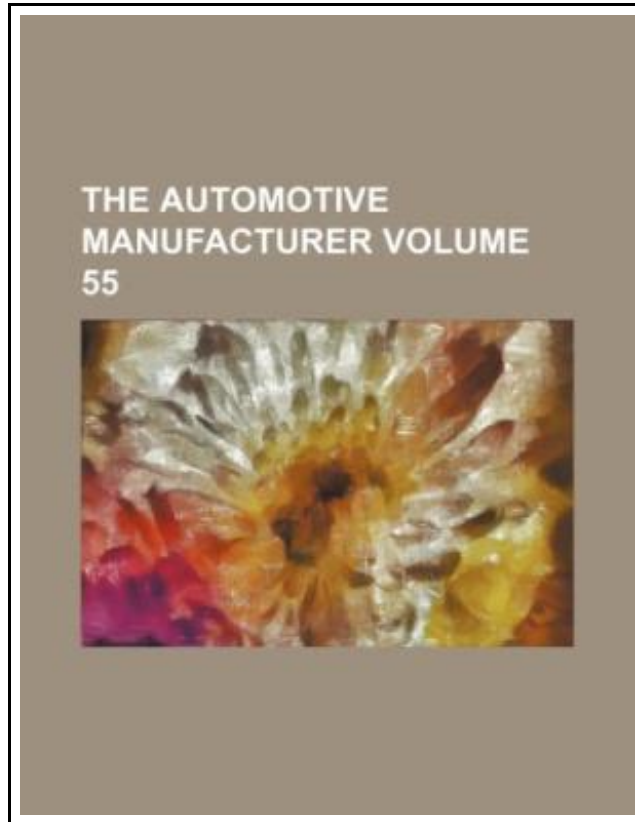


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Rarebooksclub.com, United States, 2012. Paperback. Book Condition: New. 246 x 189 mm. Language: English . Brand New Book ***** Print on Demand *****.This historic book may have numerous typos and missing text. Purchasers can download a free scanned copy of the original book (without typos) from the publisher. Not indexed. Not illustrated. 1913 Excerpt: . July 15. STEEL BODY CONSTRUCTION In the construction of automobile bodies in sheet steel the following points which deal chiefly with the method of joining up the panels should be taken into consideration: First it is desirable that the form of the curved panels is such that the beating necessary to shape them is reduced to a minimum. It should also be the aim of the designer to have as few joints as possible. Where joints occur on the side of the body under the doorways and the length is not enough to render the joint conspicuous a satisfactory method of joining, so long as there is a solid framing underneath, is to simply butt the edges together, fasten down with screws and file off smooth. In case of there not being solid framing to hold the screws. a piece of metal should be placed at the back of the joint and the whole soldered together. Tt is not practicable to make a long joint in this manner as the metal would buckle out of shape because of the heat applied. The most suitable metal to use for the panels is soft stamping stock steel, and 22 B. S. gauge is the best for general purposes. In cutting out. the best plan is to make paper patterns of thick paper by marking off from the framing. These paper templets arc laid on the steel sheets, and by cutting up in this manner there is practically...



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